

20V MAX BRUSHLESS JIGSAW



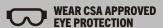


5 Year Limited Warranty on tool Battery and Charger Sold Separately



READ ALL INSTRUCTIONS BEFORE FIRST USE. KEEP THIS MANUAL FOR FUTURE REFERENCE. KEEP AWAY FROM CHILDREN.

Maximum initial battery voltage (measured without a load) is 20 volts. Nominal voltage is 18 volts.







PRODUCT SPECIFICATIONS

20V MAX BRUSHLESS JIGSAW				
Voltage	20V Max* Li-Ion			
Variable Speed	0-3000 SPM (No Load)			
Stroke Length	15/16" (24mm)			
Blade Change System	Tool Free			
Blade Types	"T" And "U" Shanks			
Cutting Depth @ 90°	Wood: 4" (100mm) Metal: 5/16" (8mm) Aluminum: 3/4" (18mm)			
Orbital Settings	3 Plus Neutral			
Base Plate Bevel	0-45°			
Batteries (Sold Separately)	5350-023 (2.5Ah), 5350-011 (4Ah), 5350-012 (5Ah)			
Charger (Sold Separately)	5350-010 2.4AMP or 5350-022 6A Fast Charger			
Weight	4.7lbs. (2.2kg) Tool only			

^{*}Maximum initial battery voltage (measured without a workload) is 20 volts. Nominal voltage is 18V.

NEED ASSISTANCE?

Call us on our toll-free customer support line:

- 1-866-349-8665 (Monday through Friday 9am 5pm Eastern Standard Time)
- Technical questions
- Replacement parts
- Parts missing from package

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BENCHMARK:

GENERAL SAFETY WARNINGS

⚠ WARNING: Before using this tool or any of its accessories, read this manual and follow all Safety Rules and Operating Instructions. The important precautions, safeguards and instructions appearing in this manual are not meant to cover all possible situations. It must be understood that common sense and caution are factors which cannot be built into the product.

EYE, EAR & LUNG PROTECTION

SYMBOL **MEANING ALWAYS WEAR EYE PROTECTION THAT CONFORMS** DANGER WITH CSA Z94.3 or ANSI SAFETY STANDARD Z87.1 FLYING DEBRIS can cause permanent eye damage. Prescription eyeglasses ARE NOT a replacement for proper eye protection. The usage of a safety standard compliant face shield placed over proper safety glasses or goggles can reduce the risk of facial injury. Non-compliant eyewear can cause serious injury if broken during the operation of a power tool. **▲** WARNING Use hearing protection, particularly during extended periods of operation of the tool, or if the operation is noisy. **WEAR A DUST MASK THAT IS DESIGNED TO BE USED WHEN OPERATING A POWER TOOL IN A DUSTY ENVIRONMENT.** Dust that is created by power sanding, sawing, grinding, drilling, and other construction activities may contain chemicals that are known to cause cancer, birth defects, or other genetic abnormalities. These chemicals include: Lead from lead-based paints · Crystalline silica from bricks, cement, and other masonry products Arsenic and chromium from chemically treated lumber. The level of risk from exposure to these chemicals varies, according to how often this type of work is performed. In order to reduce exposure to these chemicals, work in a well-ventilated area, and use approved safety equipment, such as a dust mask that is specifically designed to filter out microscopic particles.

ELECTRICAL SAFETY

⚠ WARNING: Only use the battery and charger recommended for this product to charge the 20V Li-ion batteries used for this tool.

Using other batteries may damage the charger and possibly cause damage to the tool or cause serious injury.

MARNING: Read all safety warnings and instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury. Save all warnings and instructions for future reference.

WORK AREA SAFETY

Keep work area clean and well lit. Cluttered or dark areas invite accidents.

Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.

Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

ELECTRICAL SAFETY

Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.

Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.

Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.

Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.

When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.

If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of a ground fault circuit interrupter (GFCI) reduces the risk of electric shock.

PERSONAL SAFETY

Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.

Use personal protective equipment. Always wear eye protection. Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.

Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energizing power tools that have the switch on invites accidents.

Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.

Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.

Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.

If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.

POWER TOOL USE AND CARE

Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.

Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.

Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.

Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.

Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.

Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

Hold power tool by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord. Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.

Use clamps or another practical way to secure and support the workpiece to a stable platform. Holding the work by hand or against your body leaves it unstable and may lead to loss of control.

SERVICE

Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained. Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

SPECIFIC SAFETY RULES

MARNING: Know your jigsaw. Do not use the jigsaw until you have read and understand this Instruction Manual. Learn the tool's applications and limitations, as well as the specific potential hazards related to this tool. Following this rule will reduce the risk of electric shock, fire, or serious injury.



Always wear eye protection. Any power tool can throw foreign objects into your eyes and cause permanent eye damage. ALWAYS wear safety goggles (not glasses) that comply with ANSI safety standard Z87.1. Everyday glasses have only impact resistant lenses. They ARE NOT safety glasses.

MARNING: Glasses or goggles not in compliance with ANSI Z87.1 could cause serious injury when they break.

- Always wear safety goggles, hearing protection and a dust mask. Use only in well-ventilated areas. Using personal safety devices and working in a safe environment reduces the risk of injury.
- Hold the tool by insulated gripping surfaces when performing an operation where
 the saw blade may contact hidden wiring or its own cord. Contact with a "live"
 wire will make exposed metal parts of the tool "live" and shock the operator.
- Always make sure the work surface is free of nails and other foreign objects.
 Cutting into a nail can cause the blade and the tool to jump and damage the blade.
- Never hold the workpiece in one hand and the tool in the other hand when sawing.
- Never place your hands near or below the cutting surface. Clamping the material and guiding the tool with both hands is much safer.
- Never lay the workpiece on hard surfaces like concrete, stone, etc. The protruding blade may cause tool to jump.

⚠DANGER: Always remove the battery when changing the blade and when making adjustments.

- Use only "U" or "T" shank blades that are designed specifically for jigsaw use. Never use a broken blade, as it will not be securely held in the tool.
- After changing a blade or making adjustments, make sure the blade clamp is holding the blade securely. Loose blades could be violently thrown from the tool.
- Never use dull or damaged blades. Sharp blades must be handled with care.
 Damaged blades can snap during use. Dull blades require more force to cut the workpiece, possibly causing the blade to break.
- Never touch the blade during or immediately after use. After use the blade is too
 hot to be touched.
- Always use the straight reciprocating action when cutting metal. Blades will last longer and will be less likely to break.

SYMBOLS

WARNING: Some of the following symbols may appear on the jig saw. Study these symbols and learn their meaning. Proper interpretation of these symbols will allow for more efficient and safer operation of this tool.

V	VOLTS	3N V	Three-phase alternating current with neutral	
Α	Amperes		Direct current	
Hz	Hertz	n _o	No load speed	
W	Watts	$\overline{}$	Alternating or direct current	
kW	Kilowatts		Class II construction	
ųF	Microfarads		Splash-proof construction	
L	Litres	44	Watertight construction	
kg	Kilograms		Protective grounding at grounding terminal, Class I tools	
Н	Hours	/min	Revolutions or reciprocations per minute	
N/cm ²	Newtons per square centimeter	Ø	Diameter	
Pa	Pascals	0	Off position	
OPM	Oscillations per minute	-	Arrow	
MIN	Minutes	<u> </u>	Warning symbol	
S	Seconds		Wear your safety glasses	
or ac.	Alternating current	S	Wear a dust mask	
3	Three-phase alternating current		Wear hearing protection	



This symbol designates that this tool is listed with U.S. and Canadian requirements by cTUVus Testing Laboratories, Inc.

UL62841-1, UL62841-2-11;

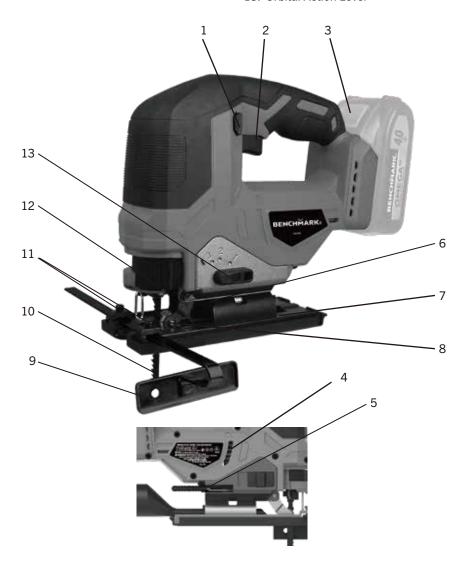
CSA C22.2#UL62841-1, UL62841-2-11.

KNOW YOUR JIGSAW

FUNCTIONS

- 1. Lock-off button
- 2. Trigger Switch
- 3. Battery (sold separately)
- 4. Motor Vents
- 5. Bevel Angle Quick Release Lever
- 6. Bevel Angle Scale

- 7. Tilting Sole Plate
- 8. Blade Guide Roller
- 9. Edge Guide
- 10. Cutting Blade
- 11. Edge Guide Screws
- 12. Blade Holder
- 13. Orbital Action Lever



BENCHMARK:

ASSEMBLY AND OPERATING

INSTALLING A BLADE

MARNING: Always remove battery before installing or removing a blade or adjusting the jigsaw in any way.

- 1. To install a blade in the jigsaw, push the blade locking lever to the right.(1) (Fig. 1).
- 2. Insert the appropriate blade (2) into the blade slot (3) as far as it will go.

NOTE: Make sure the rear edge of the blade is nested in the blade guide roller (4).

3. Release the blade-locking lever.

NOTE: The blade will automatically be locked into the blade holder. Pull outward on the blade to ensure it is properly locked into the blade holder.

REMOVING A BLADE

Repeat steps above to remove a blade.

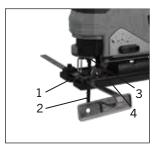


FIG. 1

INSTALLING THE EDGE GUIDE

This jigsaw is equipped with an edge guide that will assist in cutting narrow edges from a workpiece.

- 1. Loosen the two edge guide mounting wing nuts.
- 2. Insert the edge guide into the edge guide mounting slots in the sole plate.
- 3. Set the edge guide at the desired distance from the blade and lock it into place by tightening the edge guide wing nuts.
- 4. Make a test cut on a scrap workpiece to ensure the edge guide is set correctly.
- 5. Adjust the edge guide as required.

SETTING THE BEVEL CUTTING ANGLE

Bevel cutting angles may be adjusted from 0° to 45° either left or right. To adjust the bevel angle:

- 1. Lift the bevel angle quick release lever (1) out of the sole plate (2) until the sole plate can be rotated (Fig. 2).
- 2. Bevel angles (3) are marked on a scale located on the side of the base (Fig. 3).

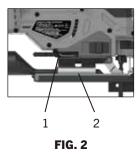




FIG. 3

- 3. Slide the base toward the front of the jigsaw and align the bevel angle with the edge of the base (4).
- 4. Slide the base backward to engage the bevel angle slot (5) with the indexing pin (6) (Fig. 4).



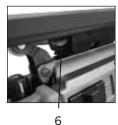


FIG. 4

NOTES: a) Use a protractor to check the bevel angle between the blade and the base. b) To set the bevel angle at intermediate angles, do not slide the base backward.

- 5. Once the desired bevel angle is obtained, lock the base by pressing the quick release lever into the sole plate.
- Make a test cut in a scrap workpiece and measure the bevel angle. Adjust the bevel angle if necessary.

SETTING THE ORBITAL CUTTING ANGLE

The variable orbital cutting action allows you to select one of four different blade angles.

POSITION	ANGLE	MATERIAL	
0	Neutral	Metal	
1	Small	Hard wood	
2	Large	Soft wood	
3	Full	Styrofoam	

To set the orbital cutting angle, rotate the orbital cutting lever forward or backward to the desired setting number (1) (Fig. 5).

NOTE: The orbital setting button will "click" at each of the four positions. Slide the orbital button slightly forward or backward until it locks into place.

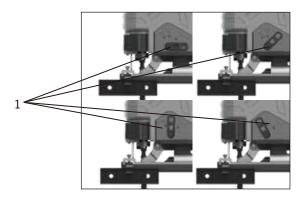


FIG. 5

TRIGGER SWITCH

The trigger switch turns the jigsaw ON and OFF. 1 (Fig. 6).

- 1. To turn the jigsaw ON, push the lock-off button (2) (Fig. 7) and squeeze the trigger switch (1) (Fig. 6).
- 2. To turn the jigsaw OFF, release the trigger switch.

LOCK-OFF BUTTON

Your jigsaw is equipped with a "lock-off" button which reduces the possibility of accidental starting (Fig.7). The lock-off button is located on the handle above the switch trigger (1). You must depress the lock-off button (2) in order to pull the switch trigger (1). The lock resets each time the trigger is released.

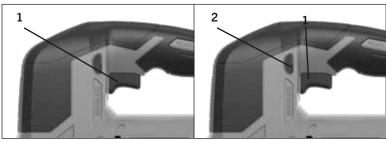


FIG. 6 FIG. 7

MATERIALS YOU CAN CUT

This jigsaw is a versatile tool that allows you to cut many different types of materials. Some of these materials include:

- Wood products such as lumber, hardwood, plywood, composite board, and panelling
- Drywall
- Styrofoam
- Fibre board and plastic
- Metals such as pipe, steel rods, sheet steel, aluminum, brass, and copper

NOTE: There are many different types of blades available. Generally, there are metal cutting blades (fine teeth) and wood cutting blades (coarse teeth). Use the correct blade for your application. The packaging on the blade will indicate the type of materials each blade is designed to cut.

⚠WARNING: For safety reasons, the operator must read the sections of this Owner's Manual entitled "GENERAL SAFETY WARNINGS", "POWER TOOL SAFETY", "SPECIFIC SAFETY RULES", "EXTENSION CORD SAFETY" and "SYMBOLS" before using this jigsaw.

Verify the following every time the jigsaw is used:

- 1. The blade is sharp and in good condition.
- 2. The blade is firmly clamped into the blade holder.
- 3. The workpiece is properly secured.
- 4. Safety glasses and hearing protection are being worn.

Failure to observe these safety rules will significantly increase the risk of injury.

GENERAL CUTTING

- 1. Clearly mark the workpiece to locate the position of the cut.
- Hold smaller workpieces with a vise. Clamp larger workpieces to a workbench or table.

⚠ WARNING: Keep your hands and fingers away from between the motor housing and the blade holder. Do not reach underneath the workpiece while the jigsaw is running.

- 3. Rest the front of the jigsaw base on the workpiece and align cutting edge of the blade with the cutting line on your workpiece (Fig. 8). Make sure the power cord is out of your way and not in the path the blade will follow.
- 4. While firmly gripping the jigsaw, and with the blade NOT in contact with the surface to be cut, start the jigsaw by squeezing the trigger switch.
- 5. Once the jigsaw has reached the desired speed, gradually bring the moving blade into contact with the workpiece at the appropriate location.

NOTE: Apply enough downward pressure to keep the jigsaw steady and only enough forward pressure to keep the blade cutting freely.

CAUTION: Do not force the jigsaw. Use only enough force to keep the blade cutting. Excessive pressure on the blade will cause it to bend and twist, which may result in breaking the blade.



FIG. 8

BEVEL CUTTING

Bevel cutting angles may be adjusted from 0° to 45° either left or right.

Once the cutting angle has been verified, proceed with the cutting activity as outlined in "GENERAL CUTTING" above.

PLUNGE CUTTING

⚠WARNING: To avoid loss of control, broken blades or damage to the workpiece, always use extreme caution when making plunge cuts. It is not recommended to plunge cut any material other than wood. Wherever possible, drill a pilot hole 3/8" (9.5 mm) or larger in the area to be cut out and start cutting with the blade in the pilot hole. This will avoid the need to plunge cut.

NOTE: Use only blades with 7 teeth per inch for plunge cutting.

- 1. To plunge cut an inside hole, clearly mark the cutting line on the workpiece.
- 2. Set the bevel angle at 0°, and then lock the base plate.
- 3. Tilt the jigsaw forward so it rests on the front edge of the base plate and in a position where the blade will NOT touch the workpiece when the switch is turned ON (Fig. 9).

NOTE: Make sure the saw blade is inside the area to be cut.

- 4. Start the jigsaw and slowly lower the blade onto the workpiece while making sure the front of the saw base remains in contact with the workpiece. Allow the blade to slowly cut through the wood.
- Continue lowering the blade into the workpiece until the jigsaw base rests flat on the workpiece. Continue sawing toward the cutting line and complete the cut as required.



FIG. 9

BENCHMARK:

METAL CUTTING

Many types of metal can be cut with your jigsaw. When cutting any kind of material, be careful not to twist or bend the blades. Do not force the blade. If the blade chatters or vibrates excessively, use a finer toothed blade. If the blade heats excessively, reduce the speed of cutting. If the blade teeth become clogged when cutting soft metals, such as aluminum, use a coarser blade with fewer teeth per inch. Use kerosene when cutting soft metals and oil when cutting steel to keep the blade cool and to extend the blade life. Clamp all work firmly and saw as close as possible to the clamping point to eliminate any vibration of the work being cut.

When cutting conduit, pipe or angle iron, clamp the workpiece in a vise if possible and saw close to the vise. To cut thin sheet materials, "sandwich" the material between hardboard or plywood and clamp the layers to eliminate material vibration and tearing. By doing this, the material will be cut smoothly. Lay out your pattern or cutting lines on top of the "sandwich".

GENERAL

MARNING: When servicing this tool, use only identical replacement parts. The use of any other part may create a hazard or cause product damage.

DO NOT use solvents when cleaning plastic parts. Plastics are susceptible to damage from various types of commercial solvents and may be damaged by their use. Use a clean cloth to remove dirt, dust, oil, grease etc.

MARNING: Do not allow brake fluids, gasoline, petroleum-based products, penetrating oils, etc. to come into contact with plastic parts. They contain chemicals that can damage, weaken or destroy plastic.

DO NOT abuse power tools. Abusive practices can damage the tool and the workpiece.

MARNING: DO NOT attempt to modify tools or create accessories.

Any such alteration or modification is misuse and could result in a hazardous condition leading to possible serious injury. It will also void the warranty.

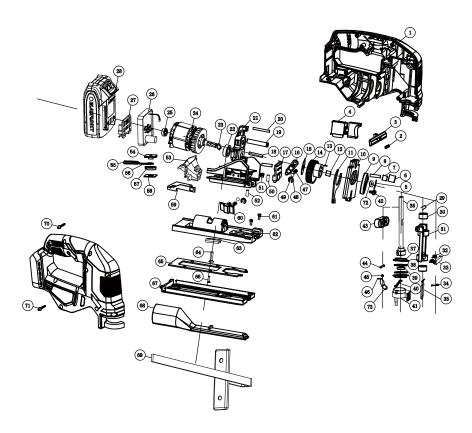
It has been found that electric tools are subjected to accelerated wear and possible premature failure when they are used on fiberglass boats and sports cars, wallboard, spackling compounds or plaster. The chips and grindings from these materials are highly abrasive to electric tool parts such as bearings, brushes, commutators, etc. Consequently, it is not recommended that this tool be used for extended work on any fiberglass material, wallboard, spackling compounds or plaster. During any use on these materials, it is extremely important that the tool is cleaned frequently by blowing the accumulated debris out with an air jet.

MARNING: Always wear safety goggles or safety glasses with side shields during all cutting operations. It is critical that you wear safety goggles or safety glasses with side shields and a dust mask while blowing dust out of the jigsaw with an air jet. Failure to take these safety precautions could result in permanent eye or lung damage.

LUBRICATION

All of the bearings in this tool are lubricated with a sufficient amount of high-grade lubricant for the life of the unit under normal conditions. Therefore, no further lubrication is required.

EXPLODED VIEW



WARNING: When servicing, use only original equipment replacement parts. The use of any other parts may create a safety hazard or cause damage to the jigsaw.

PARTS LIST

Always order by key number.

KEY#	PART#	PART NAME / QUANTITY	KEY#	PART#	PART NAME / QUANTITY
1	3010060018	Housing	33	3150130183	Clamp
2	2050060289	Spring	34	2050080225	Lock
3	3120040082	Switch lock	35	2050080222	Steel wire
4	1063050002	Switch	36	1150010059	Reciprocating
5	4100050002	Ring	37	2030130047	Cover
6	2040220047	Roller	38	2030020414	Ring
7	4010020038	Ball Bearing	39	3140020181	Ring
8	2040160221	Pin	40	2050060290	Spring
9	2010130063	Cover	41	3120060078	Knob
10	2010130062	Counterbalance	42	4020010169	Screw
11	2030030325	Knife plate	43	2060010003	Reciprocating slot
12	4010020003	Bearing	44	2040160237	Pin
13	4110030025	Pin	45	4100050001	Ring
14	2040080064	Gear	46	1170020041	Saw salver
15	2030020411	Gasket	47	2050060012	Spring
16	3120060079	Knob	48	4080060001	Ball
17	3150130184	Dust board	49	4080040001	Ring
18	4110040019	Pin	50	4110040012	Pin
19	2040160233	Gear shaft	51	2040220048	Cover
20	4110030031	Pin	52	4110020038	Pin
21	2020010039	Gear box	53	3150050108	Plastic part
22	4010010105	Ball Bearing	54	2010160029	Block A
23	4100010019	Ring	55	3140080059	Protecting cover
24	1030300017	Brushless Motor	56	2030030330	Hex key
25	4010010053	Ball Bearing	57	2010160030	Block B
26	1130030096	Control panel	58	2030020349	Gasket
27	3150170020	Battery plate	59	2030030327	Plate
28	1290090046	Battery	60	3120120153	Button
29	4110040020	Pin	61	4020080013	Screw
30	4010030006	Bearing	62	2020120050	Aluminum plate
31	2020140018	Holder	63	2030030328	Base plate
32	2050060288	Spring	64	4020100007	Screw

65	2030010073	Bottom plate	69	6210020002	Guide
66	4020020047	Screw	70	4030010099	Screw
67	3150190223	Plastic cover	71	4030010106	Screw
68	3180040138	Dust	72	2030020415	Ring
			73	4010020046	HK0408

WARRANTY

If this Benchmark tool fails due to a defect in material or workmanship within five years from the date of purchase, return it to any Home Hardware store with the original bill of sale for exchange. 3-year warranty for the battery and charger. This warranty does not include expendable parts including but not limited to blades, brushes, belts, light bulbs.

This warranty covers defects in material or workmanship only. It does not cover normal wear and tear, failure due to abuse/misuse, or defects caused by careless or accidental mishandling. If this Benchmark product is used for commercial or rental purposes, this warranty does not apply.

20V MAX BRUSHLESS VARIABLE SPEED JIGSAW



5 Year Limited Warranty on tool Battery and Charger Sold Separately

BENCHMARK

BENCHMARK TOOLS CANADA

ST. JACOBS, ONTARIO NOB 2NO © 2020 Home Hardware Stores Limited

CUSTOMER SERVICE/TECH SUPPORT

1-866-349-8665

1268-000

Made in China



*This Benchmark™ product carries a five (5) year LIMITED warranty against defects in workmanship and materials. The charger and batteries carry a three (3) year LIMITED warranty. See Owner's Manual for full details.



JD526020

READ ALL INSTRUCTIONS BEFORE FIRST USE.
KEEP THIS MANUAL FOR FUTURE REFERENCE.
KEEP AWAY FROM CHILDREN.

Maximum initial battery voltage (measured without a load) is 20 volts. Nominal voltage is 18 volts.





